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<u>Abstract</u>

The machine tool for machining workpieces comprises a workpiece holding device, which comprises a support (18), a workpiece spindle headstock (20) mounted on a first side (27) of the support, and a tailstock. The tailstock (23) is mounted on a second side (28) of the support which is different from the first side in a manner so as to be displaceable.

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(Figure 1)

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